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#### **CLAIMS**

## [Claim(s)]

[Claim 1] The nonaqueous battery characterized by using metal multiple oxide expressed by empirical formula LixByNizCowOa (wherein, 0<x<1.3, y>0, 0<=w<z, y+z+w=1, and 1.8<=a<=2.2.) as a positive active material in the nonaqueous battery using the material which can intercalate or de-intercalate lithium ion or lithium metal

[Claim 2] The nonaqueous battery according to claim 1 whose y in the aforementioned empirical formula is 0.01-0.3.

### DETAILED DESCRIPTION

[Detailed Description of the Invention]

[0006] [The purpose of this invention]

To offer the highly safety nonaqueous battery which seldom carries out unusual generation of heat even when cell temperature rises, since the reaction start temperature of a positive active material and the electrolytic solution is high.

[0015] (Example 1)

The flat type nonaqueous battery (this invention cell) was produced.

[0016] [Production of positive electrode]

LiOH,  $B_2O_3$ , Ni(OH)<sub>2</sub>,  $C_{02}$ (OH) are mixed at the rate of the atomic ratio 1.0:0.01:0.5:0.49. It was calcinated at 800 degree C for 20 hours, and is empirical-formula LiBo.01Ni0.5Coo.49O2. [0017] Subsequently, this cathode powder, the acetylene black as an electric conductive agent, and the fluorine resin powder as a binder were mixed at 90:6:4. It was pressed at 2 t/cm2,

and was dried at 250 degree C. The disc-like positive electrode with a diameter of 20mm was produced. In addition, the stainless steel plate (SUS304) was used as positive-electrode current collection field.

[0023] (Example 2)
Empirical formula LiB<sub>0.1</sub>Ni<sub>0.5</sub>Co<sub>0.4</sub>O<sub>2</sub>
[0024] (Example 3)
Empirical formula LiB<sub>0.20</sub>Ni<sub>0.5</sub>Co<sub>0.3</sub>O<sub>2</sub>
[0025] (Example 4)
Empirical formula LiB<sub>0.30</sub>Ni<sub>0.5</sub>Co<sub>0.2</sub>
[0026] (Example 5)
Empirical formula LiB<sub>0.35</sub>Ni<sub>0.5</sub>Co<sub>0.</sub>
[0027] (Example of a comparison)
Empirical formula LiNi<sub>0.5</sub>Co<sub>0.5</sub>O<sub>2</sub>
[Drawing 2]

# [Drawing 3]





